2 DAY ON-LINE AUCTION SALE

By order of: **Biomet UK Ltd**



Multi phase disposal programme 2024 / 2025



PHASE 3 AUCTION DATES: THURSDAY 26th & FRIDAY 27th JUNE 2025









VIRTUAL / PHYSICAL VIEWING: **TUESDAY 24th JUNE 2025 -**By Appointment only

AT: The Works, Waterton Industrial Estate, Bridgend, Mid Glamorgan, CF31 3XA.

Peaker Pattinson (Auctioneers) Ltd MA

The Grange Offices, Aunby, Stamford, Lincs, PE9 4EE England Tel: +44 (0)1778 590111 Fax: +44 (0)1778 590730 Email: info@ppauctions.com



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CNC TURNING

DMG Mori Seiki NLX2000Y/500 CNC turning centre, DMG Mori M730BM control, 16 tool turret, live tooling, tailstock, parts catcher, tool setting probe, collet chuck, 5000rpm, extraction, 18425hours, s/n NL202140224 **(2014)**Mori Seiki NL2000Y/500 CNC turning centre, MSX-850 III control, driven tooling, 16 tool turret, tailstock, parts catcher, tool setting probe, plastics extraction, s/n NL201IJ3007 **(2009)**

2x Mori Seiki NL2000Y/500 CNC turning centre, MSX-850 control, swarf conveyor, tool setting probe, parts catcher, 16 tool turret, live tooling, s/n NL201FC1175 (2006) & s/n NL201EB0307 (2005)

2x Mori Seiki NL2000Y/500 CNC turning centre, MSX-850 III control, swarf conveyor, tool setting probe, parts catcher, 16 tool turret, live tooling, extractor, s/n NL201HH2594 (2008) & s/n NL201HK2769 (2008) (spares or repair)













CNC MULTI AXIS

3x Mazak Integrex 100-IV ST CNC multi axis mill / turning centre, tool setting probe, 9 tool turret, swarf conveyor, 40 tool ATC, Mazatrol Matrix control with Air Cleaning Systems filtration / coolant system etc, s/n 241317 (2012), s/n 231899 (2011) & s/n 219960 (2010)









CNC DRILLING / TAPPING

Fanuc Robodrill α -T21iFa CNC drilling / tapping machining centre, Series 31i-Model A5 control, 650x400mm table, 10,000rpm, 21 tool turret **(2010)**

Fanuc Robodrill α -T21iFL CNC drilling / tapping machining centre, Series 31i-Model A5 control, 1150x500mm table, 10,000rpm, 21 tool turret, Nikken 4th axis (2008)

Fanuc Robodrill α-T21iEL CNC drilling / tapping machining centre, Series 31i-Model A5 control, 1150x500mm table,

10,000rpm, 21 tool turret, Nikken 4th axis (2006)





CNC DRILLING / TAPPING Continued

Fanuc Robodrill α -T21iEL CNC drilling / tapping machining centre, Series 31i-Model A5 control, 1150x500mm table, 10,000rpm, 21 tool turret, Nikken 4th axis **(2007)**

3x Fanuc Robodrill α -T21iDL CNC drilling / tapping machining centre, Series 16i-MB control, 1150x500mm table, 10,000rpm, 21 tool turret, Nikken 4th axis (2004)









TOOLROOM / MACHINE TOOLS

Hitachi Seiki HT23R III CNC turning centre, 16 tool turret, tailstock, tool setting probe, Seicos L multi control (1999) XYZ Proturn-410 CNC lathe, Proto Trax LX3 control (Refurb 2019), 15-2500rpm, 230mm CH x 1200mm b.c. (1999)





TOOLROOM / MACHINE TOOLS Continued

XYZ SMX2000 CNC turret mill, Proto Trax SMX control (Refurb 2024), 60-4200rpm, 1280x250mm table (2010) XYZ SMX2500 CNC turret mill, Proto Trax SMX control (Refurb 2023), 60-4200rpm, 1200x230mm table (2010) Fanuc Robocut α-OC CNC wire eroder, 600x330mm bed,

Fanuc Series 16-W control, pendant (1997)

Anatronic V-20X spark eroder, Mitutoyo DRO, 500x250mm bed (spares or repair)

Jones & Shipman 310T tool & cutter grinder with extraction Jones & Shipman 1400 surface grinder, 24x8" mag chuck, coolant, extraction

Arboga 8" DE grinder on extraction base.

Vanco Flexiband 24 vertical belt linisher. Manual pipe bender TOS FNK25A heavy duty universal milling machine,

56x4000rpm, 1250x290mm table

Gate RF-916V horizontal bandsaw (2008)

Addison Jubilee VB5400 vertical bandsaw, 600x560mm table, 400mm throat, blade weld attachment Colchester Student 2500 gap bed centre lathe, 40-2500rpm, 400mm CH x 1600mm b.c., Newall Topaz DRO (2004) Carbolite electric oven, variable temperature, 300x580x300mm H int dim





















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TOOLROOM / MACHINE TOOLS Continued

Monmouth Circulaire T1800 tabletop fume cabinet with vacuum pump. Wheelabrator Ventus 925 bead blast cabinet (2009). Trumpf Trumark Station 5000 laser etching machine, 600x380mm table (2011)

Large Qty small tooling, inspection, Kerry Ultrasonic bath, Darex drill sharpener, surface tables, Bott mobile storage trolleys, clamping, benches, cabinets, racking etc. Material stocks inc: stainless steel, titanium, plastic, Tuffnel, aluminium. 2x Flott Tischbohrmaschine 13 Plus bench type drilling & tapping machine, 40-4000rpm, 300x250mm RF table (2016) Flott TB 13 Plus bench type drilling & tapping machines, 40-4000rpm, 300x250mm RF table (2013) Sealey BG200WL DE grinder with Draper extraction (2016)

Sealey BG200WL DE grinder with Draper extraction (2016)































TOOLROOM / MACHINE TOOLS Continued









INSPECTION / LABORATORY

Mitutoyo Crysta-Apex S 574 CNC CMM, 720X1170mm granite bed, Renishaw PH10M Plus probe, pendant, PC **(2014)**

Mitutoyo Crysta-Apex S 574 CNC CMM, 1170x700mm granite table, Renishaw PH10M Plus probe, pendant, PC etc in air conditioned enclosure **(2013)**

Mitutoyo Crysta-Apex C 544 CNC CMM, 720x870mm granite bed, Renishaw PH10M probe, pendant, PC etc (2008)

Mitutoyo Euro-M544 CMM, 850x850mm granite table, Renishaw MH20 probe, PC etc Mitutoyo BX303 CMM, 640x660mm granite table, Renishaw MH20i probe, PC etc Instron 68SC-05 tensile tester, 0.5kN capacity (2021)

Instron 5942 tensile tester, 500N capacity (2015)

Baty Shadowmaster R14XL profile projector, 370x100mm table, 350mm dia screen, Quadra-Check 200 DRO

Baty SM20 XLS shadowgraph, 20" screen, 16x10" table



















INSPECTION / LABORATORY Continued

Mitutoyo PJ-3000 profile projector, 300mm dia screen, 380x250mm table

4x Mitutoyo PV-5100 profile projectors, 510mm dia screen, KA-200 counter / DRO

4x Starrett HF600 shadowgraph, 600mm dia screen, 630x230mm table, Quadra-Check 200 DRO with hooded enclosure Indentec 8150LK hardness tester. 600x780mm granite surface table on base

2x Monmouth Scientific lab filtration / fume cabinets (circa 2015)

3x fume cabinets on stainless steel table, 1170x650mm aperture

2x Genlab Captair Smart 321 laboratory fume cabinet on stainless steel table with wash unit etc (2017)

2x Astec Monair Plus 1250 recirculating fume cabinet on mobile stainless steel table with Kerry ultrasonic bath (2012)

Tel Asecos fume cabinet, 900x700mm aperture, AFA1000 air flow monitor





























INSPECTION / LABORATORY Continued

2x Thermo Scientific HeraTherm OGH 60 electric ovens, 330degC max temp (2016)

AND GX-6100 digital laboratory scales, 6100g x 0.01g capacity

2x Met One 3400 air particle counters. OmegaPol PMV008 single disc sample polisher (2016)

Liebherr Mediline LGPV 6520 white upright freezer, 602ltr (2022)

Eschmann SES2000 non-vacuum autoclave **(2012).** Charles River PT5150 Endosafe Nexgen-PTS portable test system Purex Laserex LX4-10A digital mobile fume extraction **(2006)**

3x LTE stainless steel glass fronted warming cabinet, variable temperature

Qty various granite surface tables, surface plates, height gauges etc, Marposs gauges etc























POLISHING / FINISHING

3x Morrisflex / RJH Powerfin 1100 d/e polishing spindles, independent power, 75mm belt size, NDOP-09 controls 2x Morris DE polishing spindles. RJH Morrisflex Powerfin 1100 DE polisher Hodge Clemco Series 1000 blast cabinet with reclaim, filter etc





POLISHING / FINISHING Continued

Hodge Clemco Series 1000 grit blast cabinet with reclaim, extraction, magnetic filter & screen 6x Guyson Mediblast 1400 System single head bead blast cabinets with reclaim & extraction unit (2008 to 2016) Wheelabrator Ventus 92PR blast cabinet with reclaim, extraction etc (2008) Guyson Euroblast 4SF system blast cabinet with extraction (2005) Vacublast Ventus 92S glass bead blaster (1995). Wheelabrator Techno wash





water blast cabinet (2013). Wheelabrator Clean-Tek water blast cabinet

















WASHING / DEGREASING

CC Hydrasonics Solvac S1 1812 HA solvent wash, top loader, 3 stages – immersion, vapour rinse & freeboard dry (2018) 3x Franke Deko D32N stainless steel double sided parts washers, Beijer touch screen control (2018)





WASHING / DEGREASING Continued

3x CC Hydrosonics Aquatronic lowline stainless steel wash units, twin baskets, front loading, light guards, Martin Walker MW600 PMI/25KHz & MW750 PMI/40KHz ultrasonic units, touch screen control (2016, 2017 & 2021)

2x Crest Ultrasonics Aquatronic lowline stainless steel wash, twin basket, front loading, light guards, Martin Walker MW600 PMI/25kHz & MW750 PMI/40kHz ultrasonic units, touch screen control (2016 & 2017)

Ultraware stainless steel triple stage through feed wash plant, overhead loading, Allen-Bradley PanelView Plus 1000 touch screen control, variable temperature (2013)

Ultrawave stainless steel 8 zone wash / rinse / drying line with load / unload, Allen-Bradley PanelView Plus 1000 touch screen control (2013)













FACTORY PLANT / MISCELLANEOUS

8x Trumpf Trumark Station 5000 laser etching machines, 600x380mm table (2011 to 2014)

MTA TAE EVO 081 chiller unit, 11kW (2013). Nelipak NX-T1 blister sealer (2021)

Qty Bott mobile multi drawer storage / tooling cabinets, workbenches, flammable storage cupboards, mobile storage units, storage cupboards etc

Large Qty 500x500mm rubber interlocking floor mats

Large Qty Hydrosoft Tablets water softener salt in 25kg bags (2023)

Large Qty various size plastic storage trays / bin etc, blue, grey, yellow etc

Delfin MTL4511NERT-001 industrial vacuum cleaner (2022). Morclean Pro industrial vacuum (2016)

Optimal FCI ultrasonic generator. Qty Quicklabel QL-120X label printers

Mobile platform trolley. Large Qty Index R200 spares (packaged & unused)





















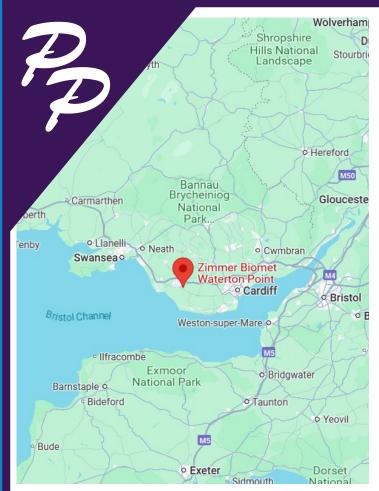








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Equipment for disposal or valuation & disposal advice? **Call the team**

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